

### New emulsion type liquid lip formulation COSMAX with gloss and stain effect using shear stress-induced phase separation phenomenon

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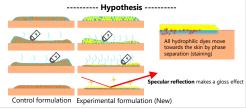
# Introduction:

Recently, "emulsion type liquid lip" is getting attention in the color cosmetics market for lips. Emulsion type liquid lip is a type of lip color cosmetic formulation that has recently gained popularity. This formulation can create unique colors and textures. However, there has been a limitation in that gloss and stain, one of the important properties of lip color cosmetics, has a trade-off relationship with each other in this formulation.



The goal of this study is to develop an emulsion type liquid lip formulation that simultaneously enhances the stain effect and the gloss effect by using the phase separation phenomenon of the formulation. The phase separation of the formulation is caused by the shear stress. Shear stress with the appropriate strength can be easily created by users when they rub their lips. Therefore, users and applications of the strength of the strengt can easily create the phase separation phenomenon. This formulation does not contain relatively high viscosity and high refractive

index oil for gloss effect, unlike conventional high glossy formulations. Low viscosity, low density oils were applied to this formulation instead of it. In addition, we adopted unusual methods of controlling the pH and salinity of the formulation to induce a strong stain effect.

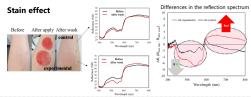


### Materials & Methods:

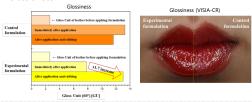
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|--|------------------|--|--|--|--|--|
| Q  |                  |  |  | dı.  | $\bigcirc$   |  |
| Analysis o<br>aloss mec  |                  | Form                                     | ulation design   | Stain and gloss<br>effect evaluation                         | Hypothesis validation  |  |
| - Staining tendency<br>by <b>solvent</b> and <b>pH</b><br>conditions<br>- Literature search<br>of glossiness |                  | focusing on the<br>viscosity of oils and |  | - Glossmeter<br>- Reflection spectrum<br>- Camera (VISIA-CR) | <ul> <li>Rotational rheometer</li> <li>DWS</li> <li>Evaporation measuremer</li> <li>Karl Fischer titration</li> <li>Confocal microscopy</li> </ul> |  |
| Name from<br>FDA color   | id dyes u        |  | ne liquid lip forr<br>D&C Red No.28  | nulations<br>FD&C Yellow No.6                                |  |  |
| additive list<br>CAS No  | 3567-6           | 6.6                                      | 18472-87-2   | 2783-94-0<br>CI 15985<br>Very soluble                        |  |  |
| Color Index  | CL172            |  | CI 45410   |  | FD&C Yellow No.6   |  |
| Number<br>Solubility in<br>water   | Very so          |  | Very soluble   |  | D&C Red No.33 D&C Red No.28  |  |
| Solubility in<br>1,3-butylene<br>glycol  | Slightly soluble |  | Slightly soluble   | Slightly soluble   | p819.89 p81.831 p81.636  |  |
| Molecular<br>structure   | NHO-SHOP         |  | $\begin{array}{c} CI \\ CI \\ CI \\ Br \\ O \\ Br \\ H \\ Br \\ Br \\ Br \\ Br \\ Br \\ Br $ | HO NEO S   | The degree of ionization<br>the acid dye has a great<br>effect on the stain effect   |  |
| Com  | position t       | able of                                  | experimental fo  | rmulation and con  | trol formulation   |  |
| Control formulation<br>(common O/W emulsion)   |                  |  |  | Experim<br>formula   |  |  |

| (common O/W emulsion                         | n)   |  | formulation | experimental<br>formulation <sup>†</sup> |
|--|------|--|-------------|--|
| Name   | wt%  | Name   | wt%         | wt%                                      |
| Water  | 43.4 | Water  | 39.3        | 39.5                                     |
| surfactants                                  | 4    | Surfactants                                  | 2.5         | 2.5                                      |
| Silicone oil (high viscosity)                | 40   | Silicone oil<br>(low viscosity)              |             | 38                                       |
| branched-chain fatty alcohol                 |      | Ester oil                                    | 38          |  |
| Lipophilic thickening agent                  | 2.5  | branched-chain fatty<br>alcohol              |             |  |
| Hydrophilic polyacrylate<br>Thickening Agent | 5    | Hydrophilic polyacrylate<br>Thickening Agent | 2.5         | 2.5                                      |
| preservative                                 | 2.4  | Lipophilic thickening agent                  | 0           | 2.5                                      |
| Acid dyes                                    | 2.7  | Polyol                                       | 12          | 12                                       |
|  |      | Preservative                                 | 3           | 3  |
|  |      | Acid dyes                                    | 2.7         | 0  |

# **Results & Discussion:**

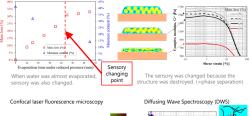


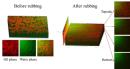
#### Gloss effect

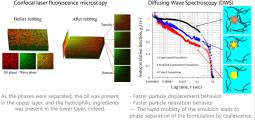


#### Hypothesis validation

Karl Fischer titration, Evaporation measurement







Rotational rheometer

## Conclusions:

We have developed a emulsion type liquid lip formulation that simultaneously stain and gloss, a make-up effect that is difficult to achieve at the same time The causes and mechanisms of the two makeup effects of the experimental formulation were analyzed.

Gloss effect and the stain effect were enhanced due to the phase separation phenomenon by shear stress.

During phase separation, almost acid dyes were able to move to the part close to the skin rather than existing in the formulation structure.  $\rightarrow$  stain effect The oil layer was formed due to the phase separation, and a lot of specular reflections were occurred. → gloss effect.

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## **References:**

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